

Technical Data Sheet

Tenite™ Butyrate 485E3720013 Clear Trsp

Applications

- Equipment & machinery
- Lighting
- Outdoor signs
- Point-of-purchase
- Profiles
- Signs
- Sporting equipment
- Tools
- Toys

Product Description

Tenite™ cellulosic plastics are noted for their excellent balance of properties - toughness, hardness, strength, surface gloss, clarity, and a warm feel. The mechanical properties of Tenite™ cellulosic plastics differ with plasticizer levels. Lower plasticizer content yields a harder surface, higher heat resistance, greater rigidity, higher tensile strength, and better dimensional stability. Higher plasticizer content increases impact strength. Tenite™ cellulosic plastics are available in natural, clear, selected ambers, or smoke transparents and black transluents. Color concentrates are available in let-down ratios from 10:1 to 40:1. Tenite™ Cellulose Acetate Butyrate 485-13 contains an odor mask and an ultra-violet inhibitor (UVI). It has a plasticizer level of 13%.

Typical Properties

Property ^a	Test Method ^b	Typical Value, Units ^c
General		
Plasticizer		13 %
Specific Gravity	D 792	1.18
Mechanical Properties		
Tensile Stress @ Yield	D 638	29.0 MPa (4200 psi)
Tensile Stress @ Break	D 638	39.3 MPa (5700 psi)
Elongation @ Break	D 638	50 %
Flexural Modulus	D 790	1241 MPa (1.08 x 10 ⁵ psi)
Flexural Yield Strength	D 790	39.3 MPa (5700 psi)
Rockwell Hardness, D Scale	D 785	59
Izod Impact Strength, Notched		
@ 23°C (73°F)	D 256	283 J/m (5.3 ft·lbf/in.)
@ -40°C (-40°F)	D 256	101 J/m (1.9 ft·lbf/in.)
Miscellaneous Butyrate Properties		
Refractive Index, n _D	D 542	1.46-1.49
Light Transmission ^e	E 308	>90 %
Haze ^e	D 1003	<8.5 %
Mold Shrinkage	D 955	0.2-0.6 %
Permanence Properties		
Water Absorption, 24 h immersion	D 570	1.4 %
Soluble Matter Loss	D 570	0.1 %
Weight Loss on Heating [72 hours @ 80°C (176°F)]	D 707	0.6 %
Thermal Properties		
Deflection Temperature ^d		

@ 0.455 MPa (66 psi)	D 648	69 °C (156 °F)
@ 1.82 MPa (264 psi)	D 648	81 °C (178 °F)
Vicat Softening Temperature ^d	D 1525	100 °C (212 °F)

^aUnless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

^bUnless noted otherwise, the test method is ASTM.

^cUnits are in SI or US customary units.

^dConditioned 4 hours @ 70°C (158°F)

^e1.52 mm (0.06 in.) thickness

Comments

Properties reported here are typical of average lots. Eastman makes no representation that the material in any particular shipment will conform exactly to the values given.

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